



Kuriyama of America, Inc.

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TECHNICAL BULLETIN No. TBPF01-2017

Date: February 2, 2017

To: All Kuriyama of America Piranhaflex Customers

From: Brad Smith, Sales Manager – Piranha Hose Products

Re: T400 Tooling Crimp Chart, Orientation to Crimp Any Piranhaflex SAE100R7 Hose:

PF354 / PF354 / PF354NC / PFP354 / PFP354NC / PF367 / PF367NC / PF267 / PF267NC / PFAN388NC / PFLT364 - 2 PIECE

	PFR-03	PFR-04	PFR-05	PFR-06	PFR-08
Crimp Spec	12.07	14.22	15.75	17.78	22.23
Die Size	12	14.2	14.2	17.4	22.2
Die Color	Purple	Yellow	Yellow	Orange	Blue
Spacer	None	None	#2	#1	None
Pusher Plate	Nose Up	Nose Up	Nose Down	Nose Down	Nose Up

PF628 / PF628NC - 2 PIECE

	PFR-03	PFR-04	PFR-06	PFR-08
Crimp Spec	12.01	13.84	17.4	22.48
Die Size	12	12	17.4	22.2
Die Color	Purple	Purple	Orange	Blue
Spacer	None	#2	None	#1
Pusher Plate	Nose Up	Nose Down	Nose Up	Nose Down

PF427 / PF427NC - 2 PIECE

	PFR-04	PFR-06	PFR-08
Crimp Spec	14.22	17.78	22.48
Die Size	14.2	17.4	22.2
Die Color	Yellow	Orange	Blue
Spacer	None	#1	#1
Pusher Plate	Nose Up	Nose Down	Nose Down

Please continue to refer to www.kuriyama.com for our latest product, crimping and swaging data updates! If you have any questions, please consult your local Kuriyama of America, Inc. Representative or Customer Service at (847) 755-0360.

Regards,

Brad Smith
Sales Manager
Piranha Hose Products

